

Pat 1940910

## The Jewel Welding Flange Clamp

Takes all sizes from 2½ to 16 in.

Standard or extra heavy flanges.

Fits any manufacturer's welding neck flange.

Lines the face of your flange at a perfect right angle to your pipe and holds it there until it is tacked. Clamps at any point below the center of the pipe to line up bolt holes.

### Nothing to Level Nothing to Square

Rigidly constructed  
and machined true.

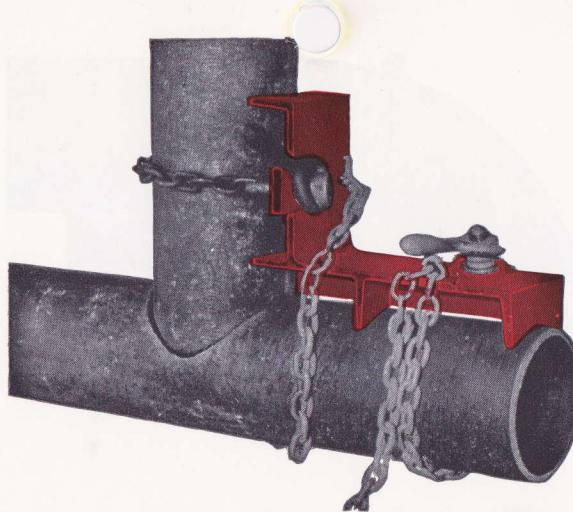
No. 4A 2½ to 8 in. (Aluminum)      **\$27.75**  
Shipping Wt. 8 lbs.

No. 4M 2½ to 8 in. (Malleable Iron)      **\$26.75**  
Shipping Wt. 15 lbs.

No. 6A 8 to 16 in. (Aluminum)      **\$55.00**  
Shipping Wt. 20 lbs.

No. 6M 8 to 16 in. (Malleable Iron)      **\$55.00**  
Shipping Wt. 45 lbs.

F. O. B. ST. PAUL, MINN.



## The Jewel Angle Clamp

For use on headers, drips and branches. Holds the branch line at perfect right angles to the main or headers. Will hold rigidly in position a 12-inch branch from a 12-inch header. Takes any size main or branch from ½ to 12 inches.

Lay out and cut your header holes and saddles. Clamp the complete header and branches in their permanent position.

Erection cost will be less. Your welder WELDS all day and he works ALONE.

No. 7A (Aluminum)      **\$20.75**  
Shipping Wt. 9 lbs.

No. 7M (Malleable Iron)      **\$19.75**  
Shipping Wt. 16 lbs.

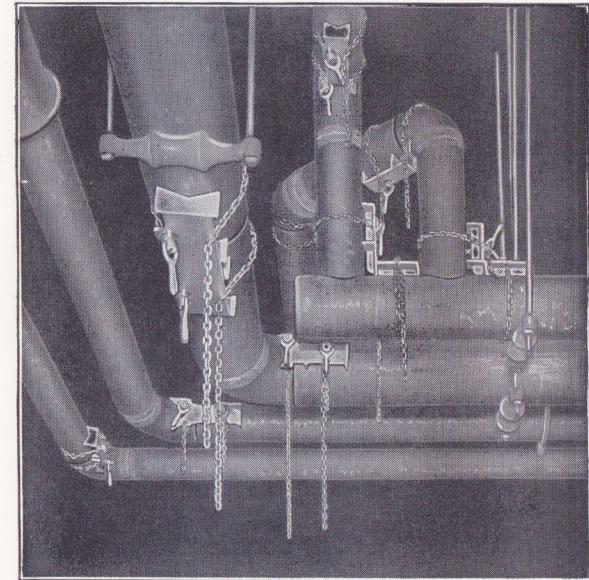
F. O. B. ST. PAUL, MINN.

ALL PRICES SUBJECT TO CHANGE

PRICE LIST NO. 16  
EFFECTIVE OCTOBER 1, 1963

# Jewel Pipe Welding Clamps *for the Steamfitter*

They Make Welding Pay

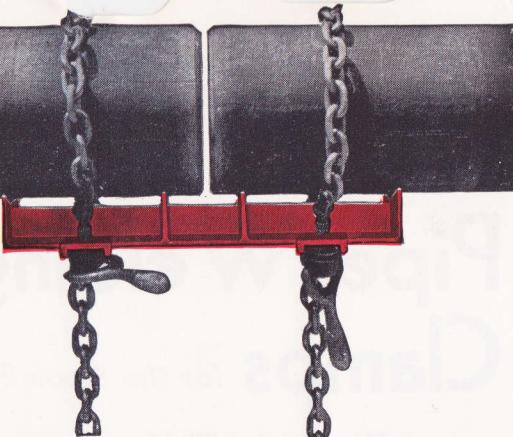


The JEWEL SYSTEM of Layout and Erection  
for a Welded Pipe Job

**ENOUGH Jewel Clamps Cut the Cost**

MANUFACTURED BY  
**JEWEL MANUFACTURING CO., INC.**  
1841 University Avenue  
ST. PAUL, MINN. 55104

DISTRIBUTED BY



Pat. 1848527

## The Jewel Pipe Clamp

Clamps any size from  $\frac{1}{2}$  inch to  
16 inch pipe

Rigidly constructed  
Resists strain, heat and abuse.  
It lines the pipe perfectly and holds  
it there before it is  
welded.

When the Steamfitter puts up pipe with  
Jewel Clamps your Welder does  
nothing but WELD.

For use on both mains and risers. Keeps  
your lines where the fitter puts them. Lines  
up eccentric reducers.

On in a Minute — Off in 10 Seconds

No. 1A  $\frac{1}{2}$  to 8 in. (Aluminum)      \$15.75  
Shipping Wt. 7 lbs.

No. 1M  $\frac{1}{2}$  to 8 in. (Malleable Iron)      \$14.75  
Shipping Wt. 12 lbs.

No. 2A 8 to 16 in. (Aluminum)      \$31.50  
Shipping Wt. 20 lbs.

No. 2M 8 to 16 in. (Malleable Iron)      \$29.50  
Shipping Wt. 35 lbs.

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ALL PRICES SUBJECT TO CHANGE



Pat. 1928892

## The Jewel Elbow Clamp

Rigidly constructed  
Resists strain, heat and abuse.

A simple, light and easily operated  
clamp that lines up welding elbows  
from  $2\frac{1}{2}$  to 8 inches at perfect right  
angles to the pipe and holds them  
there until they are tacked.

For use on both mains and risers.  
Can be used on the bench, on the  
ground, or up on the line.

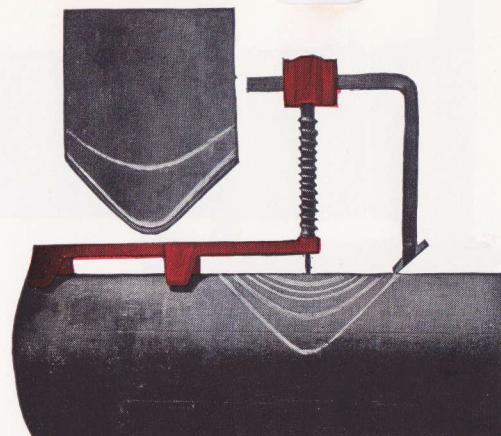
No. 5A Long Turn (Aluminum)      \$19.25  
Shipping Wt. 7 lbs.

No. 5M Long Turn (Malleable Iron)      \$18.25  
Shipping Wt. 10 lbs.

No. 9A Short Turn (Aluminum)      \$19.25  
Shipping Wt. 7 lbs.

No. 9M Short Turn (Malleable Iron)      \$18.25  
Shipping Wt. 10 lbs.

F. O. B. ST. PAUL, MINN.



## The Jewel Pipe Marker

marks a perfect hole and  
saddle on any pipe up to  
20 inches.

This takes the place of approximately  
100 patterns.

It does away with all patterns for tee  
connections and any inexperienced oper-  
ator can use it and get perfect joints.

No. 3	No. 8
$\frac{1}{2}$ to 8 in.	Up to 20 in.
\$12.25	\$15.25
Shipping Wt. 5 lbs.	Shipping Wt. 7 lbs.

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